

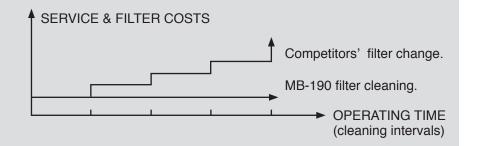
# Minibuster MB-190A

## **High vacuum**



- No filter costs
- · Built-in filter cleaning device
- Automatic start/stop
- Delivered with 5 m hose Ø 45 and adapter to Ø 38 mm
- Two suction levels





### **FEATURES**

**The Minibuster MB-190** is unique in that it features a "built- in" filter cleaning device. Replacing "throw-away" filters becomes a thing of the past. The design simplifies the operation, cleaning and disposal of the collected waste.

Cleaning the filter is carried out easily by connecting the unit to a compressed air supply. Depending on the application, this usually occurs once the filter has absorbed approximately 400 grams of pollution. After a few seconds of cleaning with compressed air, the extraction rates return to their optimum levels.

Automatic Start/Stop: Provides optimum service- and lifetime, energy savings and minimum noise exposure.

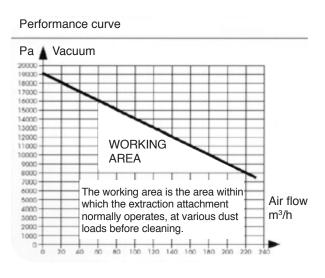
Two suction levels: The MB-190 has a two-stage ON/OFF switch to give higher and lower suction levels.

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### Specifications

MB-190A			
MB-190A	Art.no.	751093	750820
Supply voltage 50- 60 Hz/1- ph.	V	120	230
Supply current	15	8	
Power	kW	2 x 0,95	2 x 0,95
Power cable 5 m	mm <sup>2</sup>	2,5	1,5
Start/Stop delay	sek.	11	
Start/Stop working range	А	50-1000	
Air flow with 5m hose (max)	m³/h	220	
Static pressure (max)	Pa	-19 000	
Compressed air	bar	Ę	5
Inlet pipe diameter	mm	50	
Filtration effiency	%	>99,9 (ZH1/487-2)	
Utilization category	BIA	(	2
Filter area	m²	2	,8
Noise level; 1m	dB (A)	7	4
Weight incl. filter	kg	16	6,5
LxWxH (with handle)	mm	380 x 34	40 x 400



### **OPTIONS AND ACCESSORIES**

For accessories such as suction nozzles, hoses and adapters, ask for separate data sheets.

SERVICE INTERVALS						
Recommended filter cleaning intervals, for a selection of consumables at 20% arc duty cycle.						
Welding process	Brand (typical)	Wire diameter (mm)	Welding current A	<b>Cleaning intervals</b> (hours)		
	Kryo 1	4,0	170	112		
Electrode	Baso 120	4,0	160	75		
	Ferrod 185 T	5,0	300	32		
	Limarosta 316 Lsi	3,2	120	225		
	Outershield MC-710	1,0	300	112		
Wire	Outershield MC-710	1,2	280	56		

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We reserve the right to make changes.